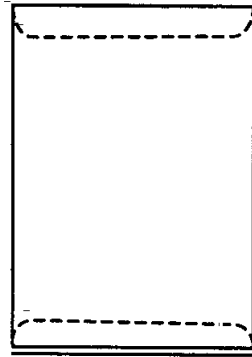
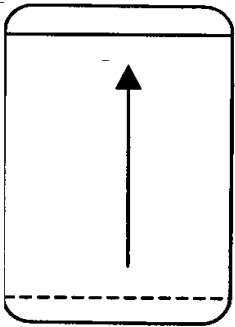


CAN CLASSIFICATIONS

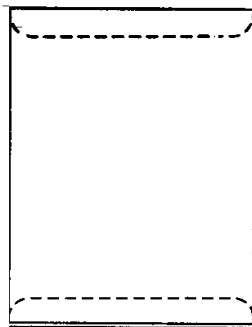


NORMAL CANS

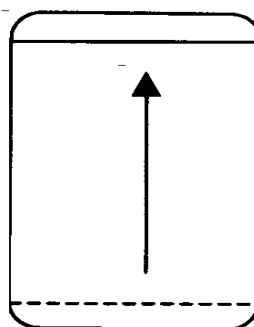
1. ANALYZE ALL FLIPPERS, SPRINGERS AND SWELLS IMMEDIATELY.
2. INCUBATE NORMAL CANS FOURTEEN (14) DAYS AT 35 C.
 - a. ANALYZE CANS CHANGED FROM NORMAL TO ABNORMAL IMMEDIATELY.
 - b. ANALYZE A REPRESENTATIVE NUMBER OF NORMAL CANS AFTER FOURTEEN (14) DAYS INCUBATION.



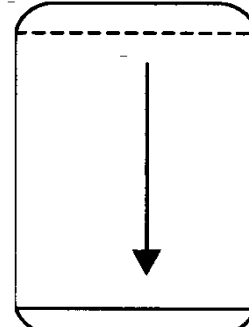
*FLIPPER



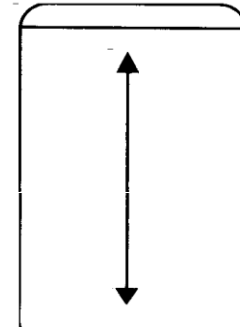
FLIPPER
PRESSED BY FINGER TO
NORMAL APPEARANCE



SPRINGER



SPRINGER
PRESSED BY FINGER CAUSES
OPPOSITE END TO BULGE



SWELL
CAN NOT BE
PRESSED FLAT

*NOTE: It is sometimes necessary to strike a normal-appearing can on its end against a solid, flat surface to detect a "flipper".

Warren Landry, Microbiologist, Dallas District Office, U.S. Food & Drug Admin., Dallas, TX

- a. SOFT SWELL YIELDS
SLIGHTLY TO PRESSURE
- b. HARD SWELL DOES NOT
YIELD TO FINGER PRESSURE